

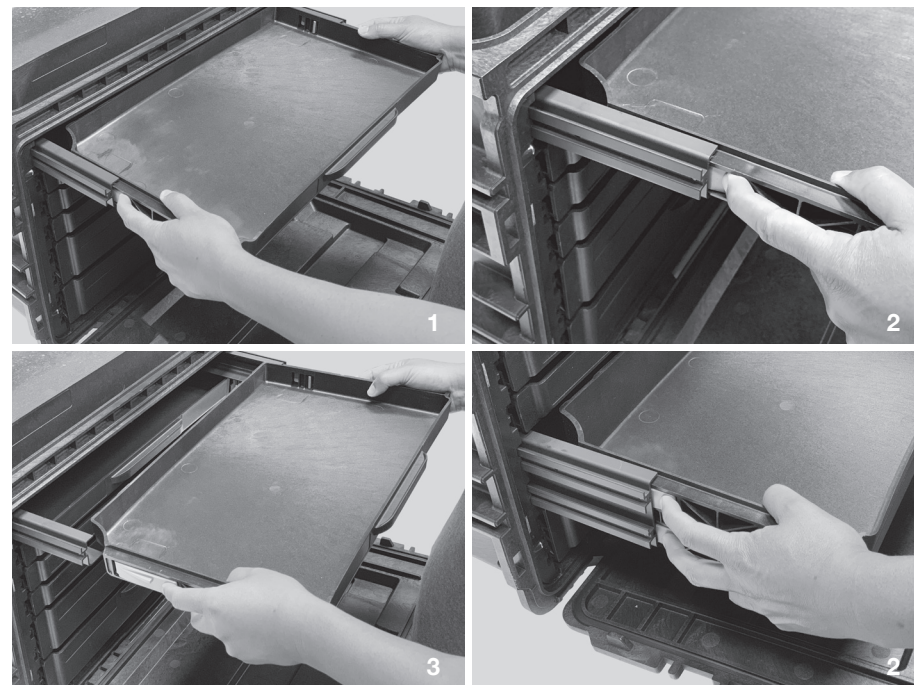
0450 Tool Chest

User Manual



OPERATION

I. REMOVING AND INSTALLING DRAWERS



1. Fully extend the drawer.
2. Depress the release tab(s) simultaneously on both sides (this allows the slides to ride over the stops). Pull out to remove.
3. To reinstall, simply push the drawer into the slides.

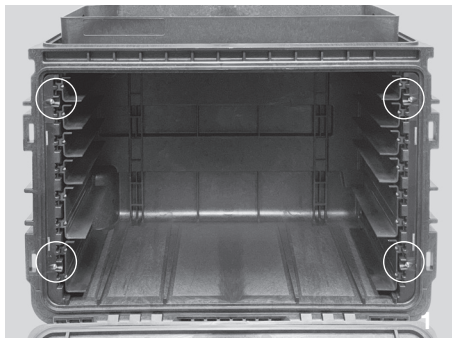
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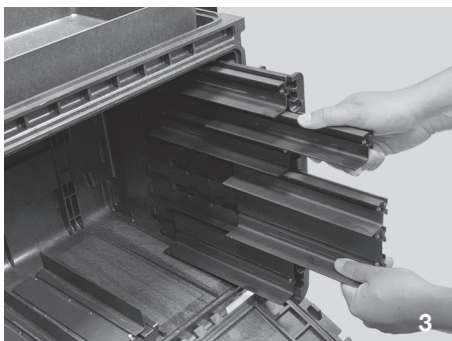
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II. REMOVING AND REINSTALLING/REPOSITIONING THE ALUMINUM RAILS



1. Remove all of the Drawers (follow the procedure I).
2. Remove the 2 screws on each side using a #2 Phillips head screwdriver.
3. Remove the Side Plate/Rail Assembly by pulling it forward out of the case.
4. Remove the Aluminum Rails from the Side Plates by depressing the tab(s) at the back of the plastic side plates and sliding the rails rearward.



5. Reinstall the Aluminum Rails into the Side Plates in the desired position by sliding the rails into the side plates from the back.

NOTE: The right-hand aluminum rails are different than the left-hand aluminum rails, so care should be taken not to mix them up.

6. Once all the aluminum rails are installed into the side plates, slide the side plate back into the case and re-install the 2 screws using a hand screwdriver, taking care not to over-tighten the screws.

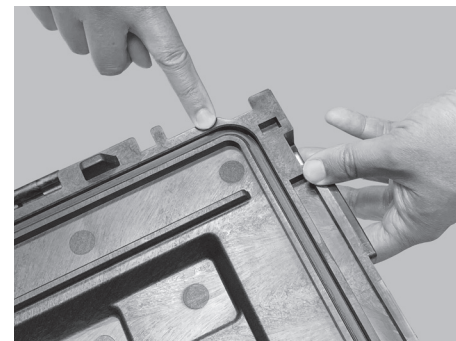
DO NOT USE A POWER SCREWDRIVER.

III. DRAWER SLIDE/RAIL SYSTEM

- It is recommended that the Slide/Rail System be lubricated prior to initial use, and cleaned and lubricated every 500 cycles during use.
- In addition, periodically inspect the drawer/slide system for debris and clean as needed, especially during periods of heavy usage.
- The Slide/Rail system can be cleaned by removing the Drawers and/or removing the entire Side Plate/Rail Assembly (follow the procedures above).
- Clean any debris out of the system using a brush or compressed air.
- Lubricate the Side Plates, Metal Rails, and Drawer sides with dry-film PTFE spray, silicone lubricant, or light-weight oil.

IV. O-RING GASKETS

To maintain a watertight seal, the O-Ring Gaskets must be kept clean of dirt and debris. If the O-Ring becomes cut or cracked, it must be replaced.



V. WHEELS

NOTE: Wheels can be replaced without removing the entire trolley assembly.

To replace a broken wheel, remove the Lock Nut on the end of the Axle, using a 7/16" open end wrench on the Lock Nut and a 5/16" open end wrench on the Axle. Slide the Axle out. Remove wheel and reinstall new wheel.

